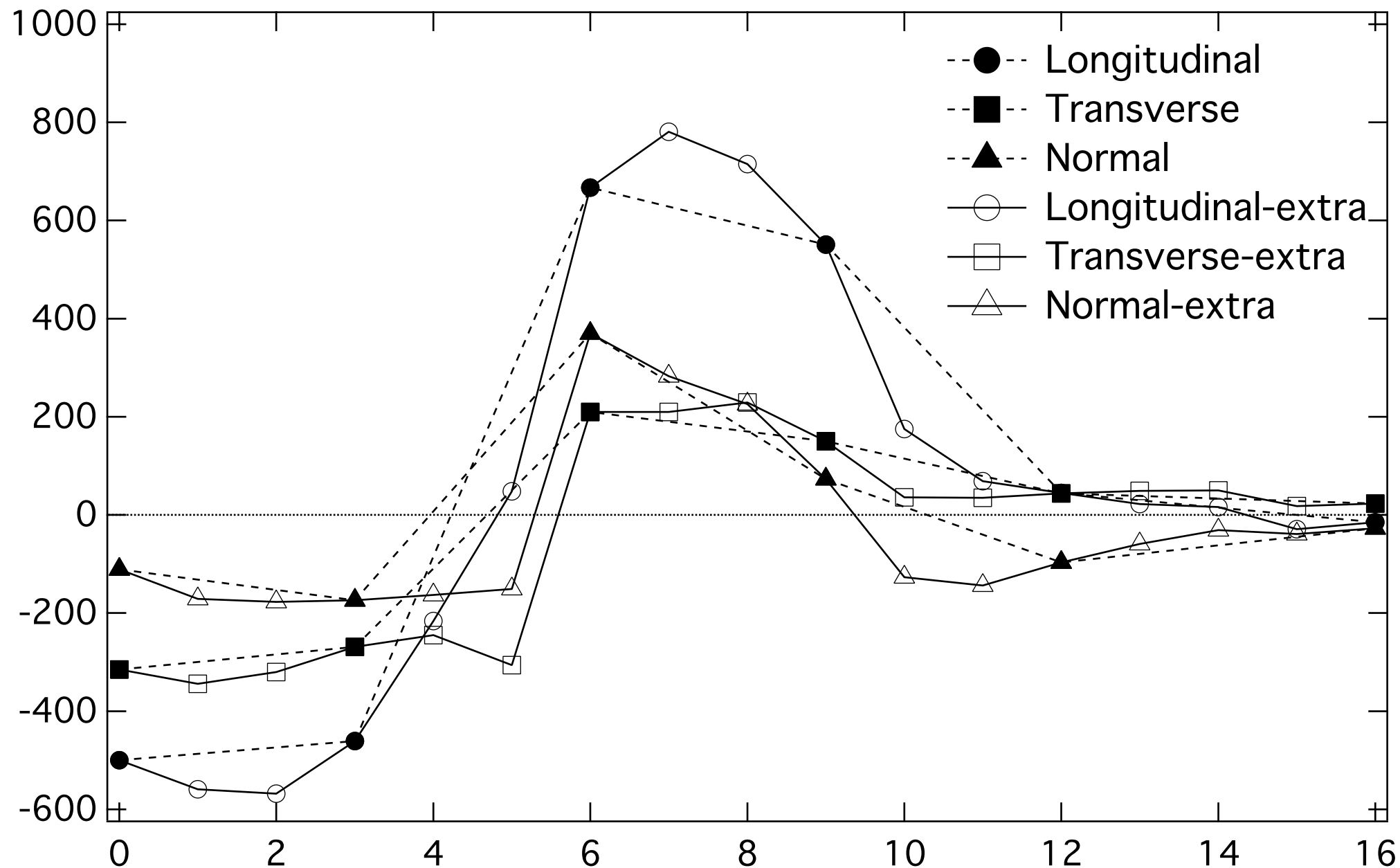


Residual Stress (MPa)



Distance from weld centreline (mm)